

CERTIFICATE of CONFORMITY

OF THE FACTORY PRODUCTION CONTROL

CERTIFICATE No: 0090-CPR-0674

In compliance with Regulation 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product(s):

Longitudinal HF-resistance welded hollow sections (Process 27 acc. to DIN EN ISO 4063) from structural steels S235 up to S355 according to Annex A of DIN EN 10219-1:2006.
– Detailed record see annex –

produced by:



LLC "United company "AKRAS DIA"
7.Avtodoroga Str.6a, building 1, ofisse 311
404130, Volzhsky, Volgograd region
Russian Federation

Place of manufacture : Volzhsky, 404103, Alexsandrova Str., 71, building 2
Volzhsky, 404130, Portovaja Str. 16/3

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

DIN EN 10219-1:2006

under system 2+ for the performance set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performance.

This certificate was first issued on **2019-05-02** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, at the latest until **2022-05-01**, unless suspended or withdrawn by the factory production control certification body.



Erfurt, 2019-05-02



Dipl.-Ing. V. Kharlashkin
Certification Body for
Construction Products
TÜV Thüringen e. V.
notified body 0090



revision status:
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TÜV Thüringen e.V.

Certification Body for Construction Products

Annex to certificate about factory production control (FPC)

No. 0090-CPR-0674 issued 2019-05-02

The following construction products belonging to the scope of certificate and are subject of factory production control which is inspected by the Certification Body for construction products of TÜV Thüringen e. V. – notified body with registration no. "0090":

Construction Product	Range of Dimensions [mm]	Materials
Cold formed welded circular hollow sections DIN EN 10219-1	DIN EN 10219-2 Ø : 21,3 – 139,7 s : 2,0 – 5,0	S235JRH; S275J0H; S275J2H S355J0H; S355J2H
Cold formed welded quadrate hollow sections DIN EN 10219-1	DIN EN 10219-2 □ : 20 x 20 up to 120 x 120 s : 2,0 – 5,0	S235JRH; S275J0H; S275J2H S355J0H; S355J2H
Cold formed welded rectangular hollow sections DIN EN 10219-1	DIN EN 10219-2 ▭ : 40 x 20 up to 120 x 80 s : 2,0 – 5,0	S235JRH; S275J0H; S275J2H S355J0H; S355J2H
According to DIN EN 10219-2, clause 8, could be agreed deliveries of other size of profile and wall thicknesses between customer and manufacturer. The relevant specification for dimensions has to record in inspection certificate EN 10204-3.1.		

This certificate is 3 Years valid, if:

- The contents of the standard have not changed,
- The continuous monitoring specified in Construction Products Regulation (EU) No 305/2011 is realized,
- Surveillance documents confirmed that conditions are fulfilled to maintain the Certificate.

